

Coating Sample Insulation Test

Prepared For: Maxon Technologies

Halco Job #1-190702-1L11-9

Date: July 18, 2019



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Table of Contents

Ι.	Introduction	3
П.	List of Equipment	3
ш.	Inspection and Test Procedures	3
IV.	Results and Recommendations	4
V.	Test Data Sheets	4

Maxon Technologies
Attn. Lee Greer
Coating Sample Insulation Test

Re: HTS Job Number 1-190702-1L11-9

I. INTRODUCTION

Halco Testing Services was awarded the contract to perform electrical insulation breakdown testing on one Coating Sample. The service was performed by Don Genutis on July 3, 2019.

The sample tested on this project is listed in Section II of this report and the testing was performed in accordance with the specific procedures listed in Section III. Test results and recommendations are itemized in Section IV and the associated test data sheets are provided in Section V.

II. LIST OF EQUIPMENT

One Coat Sample

III. INSPECTION AND TEST PROCEDURES

- a. Connect ground lead to bottom conductive surface of sample.
- b. Connect hot lead to electrode and place on coating surface.
- c. Slowly increase voltage until breakdown occurs.
- d. Record breakdown voltage.
- e. Repeat test in different location.

IV. RESULTS AND RECOMMENDATIONS

The DC volts/mil breakdown strength appear to be greater than 500v/mil based upon an estimated 2 mil coating sample thickness..

V. TEST DATA SHEETS

Attached



Halco Testing Services 5773 Venice BLvd. Los Angeles, CA 90019 323-933-9431

Miscellaneous Test - Data Entry



Customer
Address
Owner / User
Address
Equip Locations

Maxon Technologies			
5400 W Rosecrans Ave	Hawthorne	CA	
Coating Sample			
Halco Shop Tested			

Job # Date Ambient Temp. Reference # Device ID

ob # 1-190702-1L11-9					
Date	7/3/2019				
emp.	73	°F	Humidity	36	%
nce#					
ce ID					

DC Dielectric Breakdown Te	st of Coating	Sample for Maxin	n Technologies

Coating Thickness: 2mil (estimated)

Date: July 3, 2019 Temp: 73F RH: 36%

<u>Test</u>	Volts (DC)
1	1,350
2	850
3	800
4	1,050
5	850
6	1,050
7	1,200
8	1,250
9	950
10	1,200

Total 10,550 AVG. 1,055

DC V/mil 527.5

Comments				
Deficiencies				
Test Equip. IDs	AEMC 5KV Megger	0	Tested By	D.G.